Industrial Optical 3D Digitizer

3D Coordinate Measuring
Full-Field Scanning & Inspection
Quality Control & Reverse Engineering
ATOS is an industrial, high resolution, optical 3D scanner. It delivers three-dimensional measurement data quickly and accurately to optimize engineering processes and improve manufacturing workflows.

ATOS is widely used in various industries for components such as sheet metal parts, tools and dies, turbine blades, prototypes, injection molded and casted parts. Full part geometry is captured in a dense point cloud or polygon mesh describing the object’s surface and primitives precisely.

**From coins to cars to aeroplanes**

ATOS measures different object sizes, surface finishes, and complexities giving versatility to 3D digitizing by delivering:

- Accurate 3D coordinates and high data quality
- Parametric inspection and evaluation
- Full-field deviation to CAD, 2D and part-to-part
- Section-based analysis, GD&T, and trend analysis
- Complete measuring reports

**Worldwide integration**

ATOS 3D Digitizers are utilized in a large number of different engineering applications to reduce time and eliminate cost with return of investment. Application areas include:

- Quality Control
- Reverse Engineering
- Rapid Prototyping
- Rapid Milling
- Digital Mock-Up
Dimensional control for the complete process chain

The ATOS 3D Digitizer impacts the overall process chain from design through manufacturing to maintenance. The integration of ATOS in industrial development and production processes assists in:

- Reducing research and development times
- Improving prototype quality
- Speeding up production times
- Achieving a higher level of quality assurance throughout the entire product life cycle
- Monitoring early trend analysis within series production processes
- Establishing root cause analysis to detect engineering issues
- Reducing rejects and rework, thus saving valuable time and money
- Automating quality control to improve overall quality assurance requiring fewer personnel and increasing performance

ATOS combines flexibility and ease of use with industrial-grade sensor hardware. ATOS Triple Scan produces process safe, high resolution, high quality measurement data even on complex, shiny or dark object surfaces. This combined with GOM’s powerful ATOS Professional software and over 20 years experience in optical measuring techniques makes the ATOS the ideal 3D optical measuring solution for all measuring tasks.
GOM’s ATOS Triple Scan uses innovative and ground breaking measuring and projection technology. It encompasses all of the functions and benefits of GOM’s proven stereo camera setup plus GOM’s latest technological advancements.

Triple Scan - 3 in 1

In addition to GOM’s stereo camera technique, the ATOS Triple scan also uses the right and left cameras individually in combination with the projector. This new method results in 3 individual sensors each with different viewing perspectives of the object.

This new technology enables even higher detailed feature capture with faster measurement times for various part sizes, surfaces, finishes, and geometries, regardless of environmental lighting conditions.

Blue Light Technology
GOM’s new narrow banded projection technology enables precise measurements to be carried out independently of environmental lighting conditions, with extremely long service life, minimum heat development, and low maintenance.

Integrated TRITOP Photogrammetry
In complex or large scale applications, up to tens of meters in size, TRITOP digital photogrammetry is utilized to ensure the highest level of accuracy and optimal process workflow. This integrated measurement solution also assists in complex virtual assemblies and digital mock-ups.

GOM Touch Probe - Tactile measuring
The GOM Touch Probe enables 3D discrete point measurements in conjunction with ATOS full-field measurements for direct comparison to CAD for measuring difficult to access areas and primitives. Touch probe data can also be utilized for online data alignment.
**Triple Scan for shiny or dark surfaces**
Save time and increase productivity by directly scanning shiny or dark surface objects such as sheet metal parts and dark colored tools/dies while maintaining accuracy and high-detailed resolution.

**Triple Scan for complex part geometries**
Scan rapidly without sacrificing detail. Measure intricate characteristics, deep pockets, fine edges, and complex features such as turbine blades and casted or injection molded parts.

**Mobile measuring system**
Eliminate costs and save time by moving the system to the part. ATOS is completely portable and is easily transported. The dynamic referencing ensures highest accuracy even under difficult environmental conditions.

**Industrial sensor head**
ATOS is engineered with a robust impact resistant carbon fiber housing to protect the integrated cameras and lenses. It is designed for safety and manufactured with the highest level of quality for various application settings.

**ATOS Triple Scan + ATOS Professional**
The ATOS Triple Scan is integrated with GOM’s intelligent ATOS Professional software to form the ultimate metrology solution. Software features include smart mesh processing, parametric inspection, trend analysis, GD&T, reporting, ...

**High resolution measuring cameras**
ATOS Triple Scan comes with stereo 5 or 8 megapixel measuring cameras which are specially developed for precise optical measurements. Accuracy, resolution, and measuring area are completely configurable to the application’s requirements.
Integration for all measurement tasks

The ATOS sensor head is freely positioned, either manually or automatically, in front of the part. After each measurement, the sensor or part is moved to obtain areas not captured in the previous scan. All individual measurements are automatically transformed into a common coordinate system immediately providing the complete 3D point cloud.

Mobile industrial measuring system

ATOS Triple Scan is a mobile measuring system developed for use in industrial environments. ATOS is quick to setup, with just one operator required. No measuring plate with foundation, measuring table or vibration isolation is required. The ATOS dynamic referencing ensures highest accuracy even under difficult environmental conditions.

Semi-automatic measurement

Rotation tables and linear units enable easy, quick, and efficient measurements of small to medium sized objects. The ATOS Professional software directly communicates with these devices to easily manage positions for a simple measurement sequence. Once configured, scanning can be initiated through a remote control.

ATOS Inspection Cell

Designed and constructed specifically for industrial requirements, the ATOS Inspection Cell is an automated robotic solution. By combining ATOS Triple Scan technology and its process safe software with industrial robotic hardware, it creates the definitive metrology solution for manufacturing environments.

This integration streamlines engineering workflows and facilitates inspection at every stage of the process. Thus becoming an integral part of quality assurance and production processes.

Full automation with optical metrology from GOM offers:
- Increased efficiency in quality control
- Higher throughput
- Higher repeatability
- More comprehensive part inspections
- Major cost reductions
- Accelerated return on investment
**Advanced hardware**
The ATOS Triple Scan is designed for flexible automated use in industrial environments. The innovative technology can be integrated with various types of robots and other handling devices. The robot is controlled directly from GOM’s measurement software or via PLC setup, and automatically positions the sensor. GOM’s proven dynamic referencing assures high measurement accuracy, independent from robot accuracy and calibration.

**Intelligent software**
The ATOS Professional software intelligently orchestrates the automated workflow smoothly without difficulty. The powerful software is independently tested and certified by German and American national measurement laboratories (PTB and NIST). These certifications make it possible to trace all measurement results and to exchange data efficiently with CAD and quality management systems. As a result, the standardized and centralized ATOS inspection process can be implemented across various departments.

**Virtual Measuring Room (VMR)**
The VMR further advances and evolves the automation experience. The fully integrated solution allows complete reproduction of automated measurement process chains within one software package.

- Offline & online programming
- Building a virtual measuring room
- 3D measurement simulation
- Collision control & safety
- Inspection
- Reporting
3D Digitizing & Inspection Software

ATOS Professional is a process-safe software solution that controls the ATOS 3D Digitizer, produces precise 3D surface data, and offers complete inspection and reporting in one software package.

Full-Field 3D Scanning

ATOS Professional guides the operator through the complete scanning procedure. 3D data is available directly after fringe projection.

Single scans are automatically combined using an intelligent algorithm based on a combination of reference points and/or surface matching.

Self-monitoring for process integrity

ATOS is a self-monitoring measuring system that verifies calibration status, transformation accuracy, environmental changes and part movement.

This makes ATOS an industrial measuring solution that is ideal for operating in industrial production environments.

Parametric Inspection

From CAD import to reporting, the ATOS Professional software contains all the evaluation tools for an extensive analysis of parts and components.

ATOS Professional contains Parametric Inspection. All actions and evaluation steps are completely traceable and interlinked, and can be easily modified or adjusted.
Free Inspection Software

GOM Inspect is a free result viewer, mesh processing and inspection software for dimensional analysis of 3D point clouds or ATOS data.

Free result viewer
Share ATOS results, further analyze data and easily discuss and detect problematic areas with colleagues, suppliers, and customers for effective collaboration to speed-up decision making processes.

Free Inspection and Mesh Processing
GOM Inspect is more than just a viewer. It also contains a complete set of tools for advanced mesh processing and evaluation. This free software not only analyzes ATOS data, but also 3D point clouds from laser scanners, CTs, and other white light scanners.

Import, process, and evaluate in one free software package.
Technical Data

ATOS Triple Scan is available in two turn-key variations; ATOS II Triple Scan with two 5 megapixel cameras and ATOS III Triple Scan with two 8 megapixel cameras. The complete ATOS Triple Scan package includes the sensor head, image processing computer and ATOS Professional Software.

Sensor Configurations

<table>
<thead>
<tr>
<th></th>
<th>ATOS II Triple Scan</th>
<th>ATOS III Triple Scan</th>
</tr>
</thead>
<tbody>
<tr>
<td>Camera Pixels</td>
<td>2 x 5 000 000</td>
<td>2 x 8 000 000</td>
</tr>
<tr>
<td>Measuring Area</td>
<td>38mm² up to 1500mm²</td>
<td>38mm² up to 2000mm²</td>
</tr>
<tr>
<td>Point Spacing</td>
<td>0.02mm - 0.62mm</td>
<td>0.01mm - 0.61mm</td>
</tr>
<tr>
<td>Measured points per scan</td>
<td>5 million points</td>
<td>8 million points</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>5 - 40°C, non condensing</td>
<td>5 - 40°C, non condensing</td>
</tr>
</tbody>
</table>

ATOS Technology Features

<table>
<thead>
<tr>
<th>Feature</th>
<th>ATOS II Triple Scan</th>
<th>ATOS III Triple Scan</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triple Scan</td>
<td>Easy scanning of shiny or dark surfaces and complex parts</td>
<td></td>
</tr>
<tr>
<td>Blue Light Technology</td>
<td>Scanning independent of environmental lighting conditions</td>
<td></td>
</tr>
<tr>
<td>Automation Level 1</td>
<td>Rotation tables, linear units, tilt and swivel units</td>
<td></td>
</tr>
<tr>
<td>Automation Level 2</td>
<td>Robots</td>
<td></td>
</tr>
<tr>
<td>Fast Scanning Mode</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>GOM Touch Probe compatible</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Sensor Controller</td>
<td>Internal</td>
<td></td>
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</table>

Computer Hardware

<table>
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<tr>
<th>Feature</th>
<th>ATOS II Triple Scan</th>
<th>ATOS III Triple Scan</th>
</tr>
</thead>
<tbody>
<tr>
<td>High-End PC</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Notebook operation</td>
<td>Yes, for increased mobility</td>
<td></td>
</tr>
<tr>
<td>Variable Workstation</td>
<td>Standing and sitting working heights</td>
<td></td>
</tr>
<tr>
<td>Power Supply</td>
<td>90 - 230V AC</td>
<td></td>
</tr>
<tr>
<td>Cable Length to ATOS</td>
<td>Light weight cables up to 30m</td>
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</tr>
</tbody>
</table>

ATOS Professional Software

<table>
<thead>
<tr>
<th>Feature</th>
<th>ATOS II Triple Scan</th>
<th>ATOS III Triple Scan</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data Capture</td>
<td>From ATOS 3D Digitizer</td>
<td></td>
</tr>
<tr>
<td>CAD Import</td>
<td>CATIA V4, CATIA V5, PRO/E, NX Unigraphics, IGES, STEP, JT-Open, Parasolid, ...</td>
<td></td>
</tr>
<tr>
<td>Measurement plan import</td>
<td>ASCII, CSV, FTA, ...</td>
<td></td>
</tr>
<tr>
<td>Mesh Processing</td>
<td>Polygon mesh generation, smoothing, thinning, hole filling, ...</td>
<td></td>
</tr>
<tr>
<td>3D Analysis</td>
<td>CAD comparison, GD&amp;T analysis, primitive generation, ...</td>
<td></td>
</tr>
<tr>
<td>2D Analysis</td>
<td>2D section-based analysis</td>
<td></td>
</tr>
<tr>
<td>Multiple Part Analysis</td>
<td>Standard, without scripting using Teaching by Doing</td>
<td></td>
</tr>
<tr>
<td>Reporting</td>
<td>First article inspection, tables (e.g. VDA), free definable report templates, ...</td>
<td></td>
</tr>
</tbody>
</table>
GOM - Optical Measuring Techniques

GOM is a global industrial manufacturer that develops and produces revolutionary optical measurement solutions and technologies for 3D coordinate measurement and deformation analysis. GOM’s measuring systems are based on digital image processing and are used in product development, quality assurance, material and component testing.

Optical measuring technology and full-field surface measurement systems have become a standard tool within virtually all industries. The data from GOM’s measurement systems are an invaluable tool for quality control in modern product development and production process chains.

Non-contact optical measuring systems for all measurement tasks

In addition to the ATOS 3D Digitizer, GOM also offers:

- **TRITOP**: optical 3D coordinate measuring machine
- **ARAMIS**: optical 3D deformation analysis of materials and components
- **PONTOS**: dynamic non contact 3D analysis of displacements and deformations
- **ARGUS**: optical forming analysis for sheet metal forming processes
<table>
<thead>
<tr>
<th>Country</th>
<th>Contact Information</th>
</tr>
</thead>
</table>
| Argentina        | **ROBTEC ARGENTINA**  
                  Tel +54 11 4787 6800  
                  info@robtec.com |
| Australia        | **MDS Pty Ltd**  
                  Tel +61 3 9946 1086  
                  scan3d@primus.com.au |
| Austria          | Westcam Datentechnik GmbH  
                  Tel +43 5223 5550 90  
                  office@westcam.at |
| Belarus          | **MCP Technology**  
                  Tel +37 51 55 566 33  
                  info@opom.com |
| Brazil           | **ROBTEC DO BRASIL**  
                  Tel +55 11 3318 5100  
                  info@robtec.com |
| China            | **Pro-Technic Machinery Ltd.**  
                  Tel +852 2428 2727  
                  atd@protechnic.com.hk |
| Columbia         | **USM Columbia S.A.**  
                  Tel +57 42 979 9000  
                  gerencia@usm.com.co |
| Croatia, Slovenia | **Topomatika d.o.o.**  
                  Tel +385 91 5046 239  
                  info@topomatika.hr |
| Czech Republic   | **MCAE Systems s.r.o.**  
                  Tel +420 549 128 811  
                  mcae@mcae.cz |
| Denmark          | **Zebicon**  
                  Tel +45 7650 9152  
                  info@zebicon.com |
| Finland          | **Cascade Computing AB**  
                  Tel +358 40 515 3341  
                  info@cascade.fi |
| Greece           | **EXPERTCAM**  
                  Tel +30 210 2757 410  
                  expertcam@otenet.gr |
| Hungary          | **R-Design Studio Ltd.**  
                  Tel +36 1 365 10 89  
                  info@design.hu |
| India            | **APM Technologies**  
                  Tel +91 11 4163 1416  
                  apmtech@vsnl.net |
| Indonesia        | **PT Henindo**  
                  Tel +62 21 489 9675  
                  herwga@satglobal.net |
| Iran             | **Fadak Sanat Gostar (FSG)**  
                  Tel +98 21 88 730 735  
                  info@fadaksanat.com |
| Israel           | **Global Technical Equipments Ltd.**  
                  Tel +972 9 956 0444  
                  nir@global.co.il |
| Japan            | **Marubeni Solutions Corp.**  
                  Tel +81 11 3078 8351  
                  Sato-Yoshii@marubeni-sys.com |
| Malaysia, Singapore | **First High Tech Sdn Bhd**  
                     Tel +603 7665 2188  
                     info@1st.com.my |
| Mexico           | **CM Co.**  
                  Tel +52 55 5565 6633  
                  info@cmco.com.mx |
| Pakistan         | **Ultimate CAD Solutions Ltd**  
                  Tel +92 51 5467572  
                  shakil@u-cad-int.com |
| Poland           | **ITA**  
                  Tel +48 61 843 6344  
                  info@ita-polska.com.pl |
| Portugal         | **SID**  
                  Tel +35 12 4457 3100  
                  suporte@sid.pt |
| Romania          | **SPECTROMAS SRL**  
                  Tel +40 21 3105190  
                  info@spectromas.ro |
| Russia, Kazakhstan| **NIAT**  
                  Tel +7 495 3111998  
                  info@niat-ntk.ru |
| South Africa     | **RGC Engineering Pty**  
                  Tel +61 7 531 0766  
                  info@gcengineering.co.za |
| South Korea      | **OMA Co.**  
                  Tel +82 42 822 9501  
                  support@omagom.co.kr |
| Spain            | **Metronic S.A.**  
                  Tel +34 91 12400  
                  comercial@metronicnet.com |
| Sweden           | **Arcade Computing AB**  
                  Tel +46 31 84 0870  
                  info@cascade.se |
| Taiwan           | **Road Ahead Technologies**  
                  Tel +886 2 2999 6788  
                  marcel@at.com.tw |
| Thailand         | **Mentel Co., Ltd.**  
                  Tel +66 2 719 6969  
                  info@mentel.co.th |
| Turkey           | **Cadem A.S.**  
                  Tel +90 216 557 64 64  
                  gom@cadem.com.tr |
| USA              | **Capture 3D Inc.**  
                  Tel +1 714 546 7278  
                  info@capture3d.com |
| USA              | **Trilion Quality Systems LLC**  
                  Tel +1 215 710 3000  
                  info@trilion.com |
| Venezuela        | **AT Group Software Inc**  
                  Tel +52 212 9322 446  
                  okine@atgroup.com.ve |
| Vietnam          | **AE**  
                  Tel +84 43 7354 435  
                  aie@vnn.vn |

**GOM mbH**  
Mittelweg 7-8  
38106 Braunschweig  
Germany  
Tel +49 531 390 29 0  
Fax +49 531 390 29 15  
info@gom.com

**GOM International AG**  
Bremgarterstrasse 898  
8967 Widen  
Switzerland  
Tel +41 5 66 31 04 04  
Fax +41 5 66 31 04 07  
international@gom.com

**GOM UK Ltd**  
Business Innovation Centre  
Coventry, CV3 2TX  
United Kingdom  
Tel +44 2476 430 230  
Fax +44 2476 430 001  
info-uk@gom.com

**GOM France SAS**  
10 Quai de la Borde  
91130 Ris Orangis  
France  
Tel +33 1 60 47 90 50  
Fax +33 1 69 06 63 60  
info-france@gom.com

**GOM Branch Benelux**  
Interleuvenlaan 15 F  
3001 Leuven  
Belgium  
Tel +32 16 408 034  
Fax +32 16 408 734  
info-benelux@gom.com

**GOM Italia Srl**  
Via Lomellina 10/6  
20090 Buccinasco (MI)  
Italy  
Tel +39 02 457 01 564  
Fax +39 02 457 12 801  
info-italia@gom.com

www.gom.com